







# **XMT 450**

Part No: MILXMT450

### **EXCEPTIONALLY SMOOTH & PRECISE ARC.**

### WIND TUNNEL TECHNOLOGY™

Protects electrical components and PC boards from contamination.

### FAN-ON-DEMAND™

The cooling system operates only when needed, reducing noise, energy use and the amount of contaminants pulled through machine.

#### LIFT-ARC™

Allows TIG starting without the use of high-frequency. Starts the arc without contaminating the weld with tungsten.

#### **ADAPTIVE HOT START™**

Increases the output Amperage at the start of a weld if necessary, eliminating electrode sticking.

### LIGHTWEIGHT, AEROSPACE-GRADE ALUMINIUM CASE

Offers heavy-duty protection with the benefit of reduced weight.

### LARGE, DUAL DIGITAL METERS

Easy to view and can be pre-set.

## COMPATIBLE WITH INSIGHT CORE™

Simple internet-based welding information solution.

### **VRD TO CAT C AS 1674.2**

## INVERTER ARC CONTROL TECHNOLOGY

Provides greater puddle control for superior 6010 Stick electrode performance, and outstanding MIG weld performance.

### LINE VOLTAGE COMPENSATION

Keeps welding output constant even if input power varies by ±10%.

#### PULSED MIG (GMAW-P) CAPABILITIES

With optional Optima™ control reduces spatter and distortion, allows better out-of-position puddle control, and provides potential reduction of fume particle emission.

#### PROCESS SELECTOR SWITCH

Reduces the number of control setup combinations without reducing any features.

#### **3 YEAR WARRANTY**

For details, refer to Miller's True Blue warranty statement.

APPLICATIONS	PROCESSES
Construction Shipbuilding Railroad Truck/Trailer Manufacturing Fabrication	MIG (GMAW)/Pulsed MIG (GMAW-P) Stick (SMAW) TIG (GTAW) Flux Cored (FCAW) Air Carbon Arc Cutting and Gouging (CAC-A)
Repair Shops Rental Fleets	
Power Generation Plants	



INPUT POWER	RATED OUTPUT	VOLTAGE RANGE - CV MODE	AMPERAGE RANGE IN CC MODE	INPUT AT RATED LOAD OUTPUT, 50/60HZ			DIMENSIONS (MM)	WEIGHT
				400 V 3P	kVA	kW		
3 Phase	450 A at 38 VDC, 100% Duty Cycle	10 - 38 V	15 - 600 A	27.6	22	18.9	H: 438 W: 368 D: 689	55.3kg





