

General Purpose Carbon Steel Welding Electrodes

Weldwell

Chemwatch Hazard Alert Code: 4

Chemwatch: 7935-98

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Safety Data Sheet according to the Health and Safety at Work (Hazardous Substances) Regulations 2017

L.GHS.NZL.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

| | |
|-------------------------------|---|
| Product name | General Purpose Carbon Steel Welding Electrodes |
| Chemical Name | Not Applicable |
| Synonyms | Not Available |
| Chemical formula | Not Applicable |
| Other means of identification | Not Available |

Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|---|
| Relevant identified uses | Use according to manufacturer's directions. |
|--------------------------|---|

Details of the manufacturer or supplier of the safety data sheet

| | |
|-------------------------|---|
| Registered company name | Weldwell |
| Address | 59 Thames Street Pandora Napier 4110 New Zealand |
| Telephone | +64 6 834 1600 |
| Fax | +64 6 835 4568 |
| Website | https://www.weldwell.co.nz |
| Email | info@weldwell.co.nz |

Emergency telephone number




| | |
|-------------------------------------|--|
| Association / Organisation | Weldwell |
| Emergency telephone number(s) | 0800 POISON (0800 764 766) National Poisons Centre |
| Other emergency telephone number(s) | Not Available |

SECTION 2 Hazards identification

Classification of the substance or mixture

Considered a Hazardous Substance according to the criteria of the New Zealand Hazardous Substances New Organisms legislation. Not regulated for transport of Dangerous Goods.

Chemwatch Hazard Ratings

| | Min | Max |
|--------------|-----|---|
| Flammability | 0 | |
| Toxicity | 2 |  |
| Body Contact | 1 |  |
| Reactivity | 0 | |
| Chronic | 4 |  |

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

| | |
|---|--|
| Classification [1] | Acute Toxicity (Inhalation) Category 4, Carcinogenicity Category 1 |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI |
| Determined by Chemwatch using GHS/HSNO criteria | 6.1D (inhalation), 6.7A |

Label elements

General Purpose Carbon Steel Welding Electrodes

Hazard pictogram(s)



Signal word

Danger

Hazard statement(s)

| | |
|------|---------------------|
| H332 | Harmful if inhaled. |
| H350 | May cause cancer. |

Precautionary statement(s) Prevention

| | |
|------|---|
| P201 | Obtain special instructions before use. |
| P271 | Use only outdoors or in a well-ventilated area. |
| P280 | Wear protective gloves and protective clothing. |
| P261 | Avoid breathing dust/fumes. |

Precautionary statement(s) Response

| | |
|-----------|--|
| P308+P313 | IF exposed or concerned: Get medical advice/ attention. |
| P312 | Call a POISON CENTER/doctor/physician/first aider/if you feel unwell. |
| P304+P340 | IF INHALED: Remove person to fresh air and keep comfortable for breathing. |

Precautionary statement(s) Storage

| | |
|------|------------------|
| P405 | Store locked up. |
|------|------------------|

Precautionary statement(s) Disposal

| | |
|------|--|
| P501 | Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation. |
|------|--|

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|---------------|-----------|-----------------------------------|
| Not Available | | Cored Welding wire |
| Not Available | | which upon use generates: |
| Not Available | >60 | <u>welding fumes</u> |
| Not Available | | as |
| 69012-64-2 | | <u>silica welding fumes</u> |
| 1309-37-1. | | <u>iron oxide fume</u> |
| 7439-96-5. | | <u>manganese fume</u> |
| Not Available | | titanium fume |
| Not Available | | sodium fume |
| Not Available | | potassium fume |
| Not Available | | calcium oxide fume |
| Not Available | | fluorine fume |
| Not Available | | Action of arc on air may generate |
| 10028-15-6 | | <u>ozone</u> |
| Not Available | | <u>nitrogen oxides</u> |

Legend: 1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available

SECTION 4 First aid measures

Continued...

General Purpose Carbon Steel Welding Electrodes

Description of first aid measures

| | |
|---------------------|---|
| Eye Contact | <ul style="list-style-type: none"> ▶ Particulate bodies from welding spatter may be removed carefully. ▶ DO NOT attempt to remove particles attached to or embedded in eye. ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. <p>Arc rays can injure eyes</p> |
| Skin Contact | <p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>Arc rays can burn skin</p> |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prosthesis such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor. |
| Ingestion | Not normally a hazard due to physical form of product. |

Indication of any immediate medical attention and special treatment needed

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.

Special hazards arising from the substrate or mixture

| | |
|-----------------------------|--|
| Fire Incompatibility | <p>Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.</p> <p>Welding arc and metal sparks can ignite combustibles.</p> |
|-----------------------------|--|

Advice for firefighters

| | |
|------------------------------|---|
| Fire Fighting | <ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use fire fighting procedures suitable for surrounding area. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. ▶ Equipment should be thoroughly decontaminated after use. |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered to be a significant fire risk, however containers may burn. ▶ In a fire may decompose on heating and produce toxic / corrosive fumes. |

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Continued...

General Purpose Carbon Steel Welding Electrodes

Methods and material for containment and cleaning up

| | |
|---------------------|---|
| Minor Spills | <p>Clean up all spills immediately. Avoid contact with skin and eyes. Wear impervious gloves and safety glasses. Use dry clean up procedures and avoid generating dust. Place in suitable containers for disposal.</p> |
| Major Spills | <p>Minor hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Control personal contact with the substance, by using protective equipment if risk of overexposure exists. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Contain spill/secure load if safe to do so. ▶ Bundle/collect recoverable product and label for recycling. ▶ Collect remaining product and place in appropriate containers for disposal. ▶ Clean up/sweep up area. Water may be required. ▶ If contamination of drains or waterways occurs, advise emergency services. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

| | |
|--------------------------|--|
| Safe handling | <ul style="list-style-type: none"> ▶ Limit all unnecessary personal contact. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. |
| Other information | <ul style="list-style-type: none"> ▶ Keep dry. ▶ Store under cover. ▶ Protect containers against physical damage. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. |

Conditions for safe storage, including any incompatibilities

| | |
|--------------------------------|---|
| Suitable container | <ul style="list-style-type: none"> ▶ Packaging as recommended by manufacturer. ▶ Check that containers are clearly labelled |
| Storage incompatibility | Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals. |

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|--|----------------|---|---------------|---------------|---------------|--|
| New Zealand Workplace Exposure Standards (WES) | welding fumes | Welding fume (not otherwise classified) | Not Available | Not Available | Not Available | (w) - A range of airborne contaminants are associated with gas and arc welding. The type of metal being welded, the electrode employed and the welding process will all influence the composition and amount of fume. Gaseous products such as oxides of nitrogen, carbon monoxide and ozone may also be produced. Exposure assessment of welding fume should be based on measurement of known or expected components in welding fume which would include metal constituents as well as shielding gases and contaminants produced during combustion of surface coatings and cleaning products, where present; confirmed carcinogen |
| New Zealand Workplace Exposure Standards (WES) | silica welding | Silica fume respirable dust | 3 mg/m3 | Not Available | Not Available | Not Available |

Continued...

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| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|--|-----------------|---|------------------------|---------------|---------------------------------|--|
| | fumes | | | | | |
| New Zealand Workplace Exposure Standards (WES) | iron oxide fume | Rouge | 10 mg/m ³ | Not Available | Not Available | (w) - A range of airborne contaminants are associated with gas and arc welding. The type of metal being welded, the electrode employed and the welding process will all influence the composition and amount of fume. Gaseous products such as oxides of nitrogen, carbon monoxide and ozone may also be produced. Exposure assessment of welding fume should be based on measurement of known or expected components in welding fume which would include metal constituents as well as shielding gases and contaminants produced during combustion of surface coatings and cleaning products, where present |
| New Zealand Workplace Exposure Standards (WES) | iron oxide fume | Iron oxide dust and fume (Fe ₂ O ₃), as Fe | 5 mg/m ³ | Not Available | Not Available | (w) - A range of airborne contaminants are associated with gas and arc welding. The type of metal being welded, the electrode employed and the welding process will all influence the composition and amount of fume. Gaseous products such as oxides of nitrogen, carbon monoxide and ozone may also be produced. Exposure assessment of welding fume should be based on measurement of known or expected components in welding fume which would include metal constituents as well as shielding gases and contaminants produced during combustion of surface coatings and cleaning products, where present |
| New Zealand Workplace Exposure Standards (WES) | manganese fume | Manganese fume, dust and compounds, as Mn respirable dust | 0.02 mg/m ³ | Not Available | Not Available | oto - Ototoxin |
| New Zealand Workplace Exposure Standards (WES) | manganese fume | Manganese fume, dust and compounds, as Mn | 0.2 mg/m ³ | Not Available | Not Available | oto - Ototoxin |
| New Zealand Workplace Exposure Standards (WES) | manganese fume | Respirable dust (not otherwise classified) | 3 mg/m ³ | Not Available | Not Available | Not Available |
| New Zealand Workplace Exposure Standards (WES) | manganese fume | Inhalable dust (not otherwise classified) | 10 mg/m ³ | Not Available | Not Available | Not Available |
| New Zealand Workplace Exposure Standards (WES) | ozone | Ozone | Not Available | Not Available | 0.1 ppm / 0.2 mg/m ³ | Not Available |

| Ingredient | Original IDLH | Revised IDLH |
|----------------------|-------------------------|---------------|
| welding fumes | Not Available | Not Available |
| silica welding fumes | Not Available | Not Available |
| iron oxide fume | 2,500 mg/m ³ | Not Available |
| manganese fume | 500 mg/m ³ | Not Available |
| ozone | 5 ppm | Not Available |
| nitrogen oxides | Not Available | Not Available |

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m³, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m³


TLV* TWA: 5 mg/m³, B2 (a substance of variable composition)

OES* TWA: 5 mg/m³

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m³. That which does should be controlled (ACGIH). Inspirable dust concentrations in a worker's breathing zone shall be collected and measured in accordance with AS 3640, for example. Metal content can be analytically determined by OSHA Method ID25 (ICP-AES) after total digestion of filters and dissolution of captured metals. Sampling of the Respirable Dust fraction requires cyclone separator devices (elutriators) and procedures to comply with AS 2985 (for example).

Exposure controls

Continued...

| <p>Appropriate engineering controls</p> | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>Special ventilation requirements apply for processes which result in the generation of barium, chromium, lead, or nickel fume and in those processes which generate ozone.</p> <p>The use of mechanical ventilation by local exhaust systems is required as a minimum in all circumstances (including outdoor work). (In confined spaces always check that oxygen has not been depleted by excessive rusting of steel or snowflake corrosion of aluminium)</p> <p>Local exhaust systems must be designed to provide a minimum capture velocity at the fume source, away from the worker, of 0.5 metre/sec. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" data-bbox="384 633 1286 725"> <tr> <td>Type of Contaminant:</td> <td>Air Speed:</td> </tr> <tr> <td>welding, brazing fumes (released at relatively low velocity into moderately still air)</td> <td>0.5-1.0 m/s (100-200 f/min.)</td> </tr> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="384 770 1206 943"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of welding or brazing fumes generated 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> <p>If risk of inhalation or overexposure exists, wear SAA approved respirator or work in fume hood.</p> | Type of Contaminant: | Air Speed: | welding, brazing fumes (released at relatively low velocity into moderately still air) | 0.5-1.0 m/s (100-200 f/min.) | Lower end of the range | Upper end of the range | 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | 3: Intermittent, low production. | 3: High production, heavy use | 4: Large hood or large air mass in motion | 4: Small hood-local control only |
|--|--|----------------------|------------|--|---------------------------------|------------------------|------------------------|---|---------------------------------|--|----------------------------------|----------------------------------|-------------------------------|---|----------------------------------|
| Type of Contaminant: | Air Speed: | | | | | | | | | | | | | | |
| welding, brazing fumes (released at relatively low velocity into moderately still air) | 0.5-1.0 m/s (100-200 f/min.) | | | | | | | | | | | | | | |
| Lower end of the range | Upper end of the range | | | | | | | | | | | | | | |
| 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | | | | | | | | | | | | | | |
| 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | | | | | | | | | | | | | | |
| 3: Intermittent, low production. | 3: High production, heavy use | | | | | | | | | | | | | | |
| 4: Large hood or large air mass in motion | 4: Small hood-local control only | | | | | | | | | | | | | | |
| <p>Individual protection measures, such as personal protective equipment</p> |  | | | | | | | | | | | | | | |
| <p>Eye and face protection</p> | <p>Welding helmet with suitable filter. Welding hand shield with suitable filter.</p> <ul style="list-style-type: none"> ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1337.1, EN166 or national equivalent] ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. Where possible use welding helmets or handshields corresponding to EN 175, ANSI Z49:12005, AS 1336 and AS 1338 which provide the maximum possible facial protection from flying particles and fragments. [WRIA-WTIA Technical Note 7] ▶ An approved face shield or welding helmet can also have filters for optical radiation protection, and offer additional protection against debris and sparks. ▶ UV blocking protective spectacles with side shields or welding goggles are considered primary protection, with the face shield or welding helmet considered secondary protection. ▶ The optical filter in welding goggles, face mask or helmet must be a type which is suitable for the sort of work being done. A filter suitable for gas welding, for instance, should not be used for arc welding. ▶ Face masks which are self dimming are available for arc welding, MIG, TIG and plasma cutting, and allow better vision before the arc is struck and after it is extinguished. | | | | | | | | | | | | | | |
| <p>Skin protection</p> | <p>See Hand protection below</p> | | | | | | | | | | | | | | |
| <p>Hands/feet protection</p> | <p>Welding Gloves Safety footwear</p> | | | | | | | | | | | | | | |
| <p>Body protection</p> | <p>See Other protection below</p> | | | | | | | | | | | | | | |
| <p>Other protection</p> | <p>Overalls</p> <ul style="list-style-type: none"> ▶ Eyewash unit. | | | | | | | | | | | | | | |

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Aprons, sleeves, shoulder covers, leggings or spats of pliable flame resistant leather or other suitable materials may also be required in positions where these areas of the body will encounter hot metal.

Respiratory protection

Type NO Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|------------------------|
| up to 10 x ES | NO-AUS | - | NO-PAPR-AUS / Class 1 |
| up to 50 x ES | - | NO-AUS / Class 1 | - |
| up to 100 x ES | - | NO-2 | NO-PAPR-2 ^ |

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

| Appearance | White or grey solid wire with no odour; insoluble in water. | | |
|---|---|--|----------------|
| Physical state | Manufactured | Relative density (Water = 1) | Not Available |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Applicable |
| pH (as supplied) | Not Applicable | Decomposition temperature (°C) | Not Available |
| Melting point / freezing point (°C) | >1500 | Viscosity (cSt) | Not Applicable |
| Initial boiling point and boiling range (°C) | Not Applicable | Molecular weight (g/mol) | Not Applicable |
| Flash point (°C) | Not Applicable | Taste | Not Available |
| Evaporation rate | Not Applicable | Explosive properties | Not Available |
| Flammability | Not Applicable | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Applicable | Surface Tension (dyn/cm or mN/m) | Not Applicable |
| Lower Explosive Limit (%) | Not Applicable | Volatile Component (%vol) | Not Applicable |
| Vapour pressure (kPa) | Not Applicable | Gas group | Not Available |
| Solubility in water | Immiscible | pH as a solution (1%) | Not Applicable |
| Vapour density (Air = 1) | Not Applicable | VOC g/L | Not Available |
| Heat of Combustion (kJ/g) | Not Available | Ignition Distance (cm) | Not Available |
| Flame Height (cm) | Not Available | Flame Duration (s) | Not Available |
| Enclosed Space Ignition Time Equivalent (s/m ³) | Not Available | Enclosed Space Ignition Deflagration Density (g/m ³) | Not Available |

SECTION 10 Stability and reactivity

| | |
|------------------------------------|--|
| Reactivity | See section 7 |
| Chemical stability | <ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

General Purpose Carbon Steel Welding Electrodes

SECTION 11 Toxicological information

Information on toxicological effects

| | |
|---|--|
| a) Acute Toxicity | There is sufficient evidence to classify this material as acutely toxic. |
| b) Skin Irritation/Corrosion | Based on available data, the classification criteria are not met. |
| c) Serious Eye Damage/Irritation | Based on available data, the classification criteria are not met. |
| d) Respiratory or Skin sensitisation | Based on available data, the classification criteria are not met. |
| e) Mutagenicity | Based on available data, the classification criteria are not met. |
| f) Carcinogenicity | There is sufficient evidence to classify this material as carcinogenic |
| g) Reproductivity | Based on available data, the classification criteria are not met. |
| h) STOT - Single Exposure | Based on available data, the classification criteria are not met. |
| i) STOT - Repeated Exposure | Based on available data, the classification criteria are not met. |
| j) Aspiration Hazard | Based on available data, the classification criteria are not met. |

| | |
|---------------------|---|
| Inhaled | <p>Harmful levels of ozone may be found when working in confined spaces. Symptoms of exposure include irritation of the upper membranes of the respiratory tract and lungs as well as pulmonary (lung) changes including irritation, accumulation of fluid (congestion and oedema) and in some cases haemorrhage. Exposure may aggravate any pre-existing lung condition such as bronchitis, asthma or emphysema.</p> <p>Shielding gases may act as simple asphyxiants if significant levels are allowed to accumulate. Oxygen monitoring may be necessary.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur. Tolerance to the fumes develops rapidly, but is quickly lost. All symptoms usually subside within 24-36 hours following removal from exposure.</p> |
| Ingestion | Not normally a hazard due to physical form of product. |
| Skin Contact | <p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface. Except for this effect, which can progress to thermal burns in some situations, infrared radiation is not dangerous to welders. Most welders protect themselves from IR (and UV) with a welder's helmet (or glasses) and protective clothing.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Skin contact does not normally present a hazard, though it is always possible that occasionally individuals may be found who react to substances usually regarded as inert.</p> |
| Eye | <p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV. Exposure to ultraviolet rays may also increase the skin effects of some industrial chemicals (coal tar and cresol compounds, for example).</p> <p>Exposure of the human eye to intense visible light can produce adaptation, pupillary reflex, and shading of the eyes. Such actions are protective mechanisms to prevent excessive light from being focused on the retina. In the arc welding process, eye exposure to intense visible light is prevented for the most part by the welder's helmet. However, some individuals have sustained retinal damage due to careless "viewing" of the arc. At no time should the arc be observed without eye protection.</p> <p>Fumes from welding/brazing operations may be irritating to the eyes.</p> |
| Chronic | <p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population. Since smoking and exposure to other cancer-causing agents, such as asbestos fibre, may influence these results, it is not clear whether welding, in fact, represents a significant lung cancer risk. Whilst mild steel welding represents little risk, the stainless steel welder, exposed to chromium and nickel fume, may be at risk and it is this factor which may account for the overall increase in lung cancer incidence among welders. Cold isolated electrodes are relatively harmless. Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Ozone is suspected to produce lung cancer in laboratory animals; no reports of this effect have been documented in exposed human populations.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) articles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> |

General Purpose Carbon Steel Welding Electrodes

| | | |
|---|--|---|
| General Purpose Carbon Steel Welding Electrodes | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| welding fumes | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| silica welding fumes | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: >5000 mg/kg ^[2] | Eye: no adverse effect observed (not irritating) ^[1] |
| | Oral (Rat) LD50: 3160 mg/kg ^[2] | Skin: no adverse effect observed (not irritating) ^[1] |
| iron oxide fume | TOXICITY | IRRITATION |
| | Oral (Rat) LD50: >5000 mg/kg ^[1] | Not Available |
| manganese fume | TOXICITY | IRRITATION |
| | Inhalation (Rat) LC50: >5.14 mg/14h ^[1] | Eye (Rodent - rabbit): 500mg/24H - Mild |
| | Oral (Rat) LD50: >2000 mg/kg ^[1] | Skin (Rodent - rabbit): 500mg/24H - Mild |
| ozone | TOXICITY | IRRITATION |
| | Inhalation (Rat) LC50: 3.6 ppm4h ^[1] | Eye (Rodent - rabbit): 2ppm/4H |
| | | Eye: adverse effect observed (irreversible damage) ^[1] |
| | | Skin: adverse effect observed (corrosive) ^[1] |
| nitrogen oxides | TOXICITY | IRRITATION |
| | Not Available | Not Available |

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

WELDING FUMES

Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel.

In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1).

A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel. However the presence of such metals and the intensity of exposure to each differ significantly according to a number of variables, including the type of welding technique used and the composition of the base metal and consumable. Nonetheless, IARC did not differentiate between these variables in its decision.

There has been considerable evidence over several decades regarding cancer risks in relation to welding activities. Several case-control studies reported excess risks of ocular melanoma in welders. This association may be due to the presence in some welding environments of fumes of thorium-232, which is used in tungsten welding rods

Different welding environments may present different and complex profiles of exposures. In one study to characterise welding fume aerosol nanoparticles in mild steel metal active gas welding showed a mass median diameter (MMMD) of 200-300 nm. A widespread consensus seems to have formed to the effect that some welding environments, notably in stainless steel welding, do carry risks of lung cancer. This widespread consensus is in part based on empirical evidence regarding risks among stainless steel welders and in part on the fact that stainless steel welding entails moderately high exposure to nickel and chromium VI compounds, which are recognised lung carcinogens. The corollary is that welding without the presence of nickel and chromium VI compounds, namely mild-steel welding, should not carry risk. But it appears that this line of reasoning is not supported by the accumulated body of epidemiologic evidence. While there remained some uncertainty about possible confounding by smoking and by asbestos, and some possible publication bias, the overwhelming evidence is that there has been an excess risk of lung cancer among welders as a whole in the order of 20%-40%. The most begrudging explanation is that there is an as-yet unexplained common reason for excess lung cancer risks that applies to all types of welders. It has been proposed that iron fumes may play such a role, and some Finnish data appear to support this hypothesis, though not conclusively. This hypothesis would also imply that excess lung cancer risks among welders are not unique to welders, but rather may be shared among many types of metal working occupations.

Welders are exposed to a range of fumes and gases (evaporated metal, metal oxides, hydrocarbons, nanoparticles, ozone, oxides of nitrogen (NOx)) depending on the electrodes, filler wire and flux materials used in the process, but also physical exposures such as electric and magnetic fields (EMF) and ultraviolet (UV) radiation. Fume particles contain a wide variety of oxides and salts of metals and other compounds, which are produced mainly from electrodes, filler wire and flux materials. Fumes from the welding of stainless-steel and other alloys contain nickel compounds and chromium[VI] and [III].

Ozone is formed during most electric arc welding, and exposures can be high in comparison to the exposure limit, particularly during metal inert gas welding of aluminium. Oxides of nitrogen are found during manual metal arc welding and particularly during gas welding. Welders who weld painted mild steel can also be exposed to a range of organic compounds produced by pyrolysis.

In one study particle elemental composition was mainly iron and manganese. Ni and Cr exposures were very low in the vicinity of mild steel welders, but much higher in the background in the workshop where there presumably was some stainless steel

Continued...

General Purpose Carbon Steel Welding Electrodes

welding.

Personal exposures to manganese ranged from 0.01-4.93 mg/m³ and to iron ranged from 0.04-16.29 mg/m³ in eight Canadian welding companies. Types of welding identified were mostly (90%) MIG mild steel, MIG stainless steel, and TIG aluminum. Carbon monoxide levels were less than 5.0 ppm (at source) and ozone levels varied from 0.4-0.6 ppm (at source). Welders, especially in shipyards, may also be exposed to asbestos dust. Physical exposures such as electric and magnetic fields (EMF) and ultraviolet (UV) radiation are also common.

In all, the in vivo studies suggest that different welding fumes cause varied responses in rat lungs in vivo, and the toxic effects typically correlate with the metal composition of the fumes and their ability to produce free radicals. In many studies both soluble and insoluble fractions of the stainless steel welding fumes were required to produce most types of effects, indicating that the responses are not dependent exclusively on the soluble metals

Lung tumourigenicity of welding fumes was investigated in lung tumour susceptible (A/J) strain of mice. Male mice were exposed by pharyngeal aspiration four times (once every 3 days) to 85 µg of gas metal arc-mild steel (GMA-MS), GMA-SS, or manual metal arc-SS (MMA-SS) fume. At 48 weeks post-exposure, GMA-SS caused the greatest increase in tumour multiplicity and incidence, but did not differ from sham exposure. Tumour incidence in the GMA-SS group versus sham control was close to significance at 78 weeks post exposure. Histopathological analysis of the lungs of these mice showed the GMA-SS group having an increase in preneoplasia/tumour multiplicity and incidence compared to the GMA-MS and sham groups at 48 weeks. The increase in incidence in the GMA-SS exposed mice was significant compared to the GMA-MS group but not to the sham-exposed animals, and the difference in incidence between the GMA-SS and MMA-SS groups was of borderline significance ($p = 0.06$). At 78 weeks post-exposure, no statistically significant differences

A significantly higher frequency of micronuclei in peripheral blood lymphocytes (binucleated cell assay) and higher mean levels of both centromere-positive and centromere-negative micronuclei was observed in welders ($n=27$) who worked without protective device compared to controls ($n=30$). The rate of micronucleated cells did not correlate with the duration of exposure

WARNING: This substance has been classified by the IARC as Group 1: **CARCINOGENIC TO HUMANS.**

Not available. Refer to individual constituents.

Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS]

For silica amorphous:

Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d.

In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin.

When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body. Following absorption across the gut, SAS is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals.

After ingestion, there is limited accumulation of SAS in body tissues and rapid elimination occurs. Intestinal absorption has not been calculated, but appears to be insignificant in animals and humans. SASs injected subcutaneously are subjected to rapid dissolution and removal. There is no indication of metabolism of SAS in animals or humans based on chemical structure and available data. In contrast to crystalline silica, SAS is soluble in physiological media and the soluble chemical species that are formed are eliminated via the urinary tract without modification.

Both the mammalian and environmental toxicology of SASs are significantly influenced by the physical and chemical properties, particularly those of solubility and particle size. SAS has no acute intrinsic toxicity by inhalation. Adverse effects, including suffocation, that have been reported were caused by the presence of high numbers of respirable particles generated to meet the required test atmosphere. These results are not representative of exposure to commercial SASs and should not be used for human risk assessment. Though repeated exposure of the skin may cause dryness and cracking, SAS is not a skin or eye irritant, and it is not a sensitiser.

Repeated-dose and chronic toxicity studies confirm the absence of toxicity when SAS is swallowed or upon skin contact.

Long-term inhalation of SAS caused some adverse effects in animals (increases in lung inflammation, cell injury and lung collagen content), all of which subsided after exposure.

Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted with SAS in a number of species, at airborne concentrations ranging from 0.5 mg/m³ to 150 mg/m³. Lowest-observed adverse effect levels (LOAELs) were typically in the range of 1 to 50 mg/m³. When available, the no-observed adverse effect levels (NOAELs) were between 0.5 and 10 mg/m³. The difference in values may be explained by different particle size, and therefore the number of particles administered per unit dose. In general, as particle size decreases so does the NOAEL/LOAEL.

Neither inhalation nor oral administration caused neoplasms (tumours). SAS is not mutagenic in vitro. No genotoxicity was detected in in vivo assays. SAS does not impair development of the foetus. Fertility was not specifically studied, but the reproductive organs in long-term studies were not affected.

For Synthetic Amorphous Silica (SAS)

Repeated dose toxicity

Oral (rat), 2 weeks to 6 months, no significant treatment-related adverse effects at doses of up to 8% silica in the diet.

Inhalation (rat), 13 weeks, Lowest Observed Effect Level (LOEL) = 1.3 mg/m³ based on mild reversible effects in the lungs.

Inhalation (rat), 90 days, LOEL = 1 mg/m³ based on reversible effects in the lungs and effects in the nasal cavity.

For silane treated synthetic amorphous silica:

Repeated dose toxicity: oral (rat), 28-d, diet, no significant treatment-related adverse effects at the doses tested.

There is no evidence of cancer or other long-term respiratory health effects (for example, silicosis) in workers employed in the manufacture of SAS. Respiratory symptoms in SAS workers have been shown to correlate with smoking but not with SAS exposure, while serial pulmonary function values and chest radiographs are not adversely affected by long-term exposure to SAS.

The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

SILICA WELDING FUMES

OZONE

NOTE: Ozone aggravates chronic obstructive pulmonary diseases. Ozone is suspected also of increasing the risk of acute and chronic respiratory disease, mutagenesis and foetotoxicity. In animals short-term exposure to ambient concentrations of less than 1 ppm results in reduced capacity to kill intrapulmonary organisms and allows purulent bacteria to proliferate [Ellenhorn et al].

General Purpose Carbon Steel Welding Electrodes

| | | | |
|--|---|---------------------------------|---|
| NITROGEN OXIDES | Data for nitrogen dioxide: Substance has been investigated as a mutagen and reproductive effector. NOTE: Interstitial edema, epithelial proliferation and, in high concentrations, fibrosis and emphysema develop after repeated exposure. No significant acute toxicological data identified in literature search. | | |
| OZONE & NITROGEN OXIDES | Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production. | | |
| Acute Toxicity | ✓ | Carcinogenicity | ✓ |
| Skin Irritation/Corrosion | ✗ | Reproductivity | ✗ |
| Serious Eye Damage/Irritation | ✗ | STOT - Single Exposure | ✗ |
| Respiratory or Skin sensitisation | ✗ | STOT - Repeated Exposure | ✗ |
| Mutagenicity | ✗ | Aspiration Hazard | ✗ |

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

| General Purpose Carbon Steel Welding Electrodes | Endpoint | Test Duration (hr) | Species | Value | Source |
|---|---------------|--------------------|-------------------------------|-----------------|---------------|
| | Not Available | Not Available | Not Available | Not Available | Not Available |
| welding fumes | Endpoint | Test Duration (hr) | Species | Value | Source |
| | Not Available | Not Available | Not Available | Not Available | Not Available |
| silica welding fumes | Endpoint | Test Duration (hr) | Species | Value | Source |
| | EC50 | 72h | Algae or other aquatic plants | ~250mg/l | 2 |
| | NOEC(ECx) | 504h | Crustacea | 100mg/l | 2 |
| | LC50 | 96h | Fish | >100mg/l | 2 |
| iron oxide fume | Endpoint | Test Duration (hr) | Species | Value | Source |
| | EC50 | 72h | Algae or other aquatic plants | 18mg/l | 2 |
| | NOEC(ECx) | 504h | Fish | 0.52mg/l | 2 |
| | EC50 | 48h | Crustacea | >100mg/l | 2 |
| | LC50 | 96h | Fish | 0.05mg/l | 2 |
| manganese fume | Endpoint | Test Duration (hr) | Species | Value | Source |
| | EC50 | 72h | Algae or other aquatic plants | 2.8mg/l | 2 |
| | NOEC(ECx) | 504h | Algae or other aquatic plants | 0.05-3.7mg/l | 4 |
| | EC50 | 48h | Crustacea | >1.6mg/l | 2 |
| | LC50 | 96h | Fish | >3.6mg/l | 2 |
| ozone | Endpoint | Test Duration (hr) | Species | Value | Source |
| | NOEC(ECx) | 2160h | Fish | 0.002mg/L | 2 |
| | LC50 | 96h | Fish | 0.008-0.011mg/L | 4 |
| nitrogen oxides | Endpoint | Test Duration (hr) | Species | Value | Source |
| | Not Available | Not Available | Not Available | Not Available | Not Available |

Legend: 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) -

General Purpose Carbon Steel Welding Electrodes

Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

DO NOT discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|------------|---------------------------------------|---------------------------------------|
| | No Data available for all ingredients | No Data available for all ingredients |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|------------|---------------------------------------|
| | No Data available for all ingredients |

Mobility in soil

| Ingredient | Mobility |
|------------|---------------------------------------|
| | No Data available for all ingredients |

SECTION 13 Disposal considerations

Waste treatment methods

| Product / Packaging disposal | |
|------------------------------|--|
| | <ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill. ▶ Recycle containers if possible, or dispose of in an authorised landfill. |

Ensure that the hazardous substance is disposed in accordance with the Hazardous Substances (Disposal) Notice 2017

Disposal Requirements

Packages that have been in direct contact with the hazardous substance must be only disposed if the hazardous substance was appropriately removed and cleaned out from the package. The package must be disposed according to the manufacturer's directions taking into account the material it is made of. Packages which hazardous content have been appropriately treated and removed may be recycled.

The hazardous substance must only be disposed if it has been treated by a method that changed the characteristics or composition of the substance and it is no longer hazardous.

Only dispose to the environment if a tolerable exposure limit has been set for the substance.

Only deposit the hazardous substance into or onto a landfill or sewage facility or incinerator, where the hazardous substance can be handled and treated appropriately.

SECTION 14 Transport information

Labels Required

| | |
|------------------|----------------|
| Marine Pollutant | NO |
| HAZCHEM | Not Applicable |

Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

| Product name | Group |
|----------------------|---------------|
| welding fumes | Not Available |
| silica welding fumes | Not Available |
| iron oxide fume | Not Available |
| manganese fume | Not Available |
| ozone | Not Available |

Continued...

| Product name | Group |
|-----------------|---------------|
| nitrogen oxides | Not Available |

14.7.3. Transport in bulk in accordance with the IGC Code

| Product name | Ship Type |
|----------------------|---------------|
| welding fumes | Not Available |
| silica welding fumes | Not Available |
| iron oxide fume | Not Available |
| manganese fume | Not Available |
| ozone | Not Available |
| nitrogen oxides | Not Available |

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

This substance is to be managed using the conditions specified in an applicable Group Standard

| HSR Number | Group Standard |
|------------|---|
| HSR002531 | Cleaning Products Carcinogenic Group Standard 2020 |
| HSR002512 | Additives Process Chemicals and Raw Materials Carcinogenic Group Standard 2020 |
| HSR002607 | Lubricants Carcinogenic Group Standard 2020 |
| HSR002616 | Metal Industry Products Carcinogenic Group Standard 2020 |
| HSR002639 | Photographic Chemicals Carcinogenic Group Standard 2020 |
| HSR002646 | Polymers Carcinogenic Group Standard 2020 |
| HSR002648 | Refining Catalysts Group Standard 2020 |
| HSR002655 | Solvents Carcinogenic Group Standard 2020 |
| HSR002679 | Surface Coatings and Colourants Carcinogenic Group Standard 2020 |
| HSR002687 | Water Treatment Chemicals Carcinogenic Group Standard 2020 |
| HSR100425 | Pharmaceutical Active Ingredients Group Standard 2020 |
| HSR002601 | Leather and Textile Products Carcinogenic Group Standard 2020 |
| HSR002545 | Construction Products Carcinogenic Group Standard 2020 |
| HSR002551 | Corrosion Inhibitors Carcinogenic Group Standard 2020 |
| HSR002560 | Dental Products Carcinogenic Group Standard 2020 |
| HSR002568 | Embalming Products Carcinogenic Group Standard 2020 |
| HSR002586 | Fuel Additives Carcinogenic Group Standard 2020 |
| HSR100757 | Veterinary Medicines Limited Pack Size Finished Dose Group Standard 2020 |
| HSR100758 | Veterinary Medicines Non dispersive Closed System Application Group Standard 2020 |
| HSR100759 | Veterinary Medicines Non dispersive Open System Application Group Standard 2020 |

Please refer to Section 8 of the SDS for any applicable tolerable exposure limit or Section 12 for environmental exposure limit.

welding fumes is found on the following regulatory lists

New Zealand Workplace Exposure Standards (WES)

silica welding fumes is found on the following regulatory lists

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Workplace Exposure Standards (WES)

iron oxide fume is found on the following regulatory lists

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Workplace Exposure Standards (WES)

manganese fume is found on the following regulatory lists

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data

New Zealand Inventory of Chemicals (NZIoC)

Continued...

General Purpose Carbon Steel Welding Electrodes

New Zealand Workplace Exposure Standards (WES)

ozone is found on the following regulatory lists

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Workplace Exposure Standards (WES)

nitrogen oxides is found on the following regulatory lists

Not Applicable

Additional Regulatory Information

Not Applicable

Hazardous Substance Location

Subject to the Health and Safety at Work (Hazardous Substances) Regulations 2017.

| Hazard Class | Quantities |
|----------------|----------------|
| Not Applicable | Not Applicable |

Certified Handler

Subject to Part 4 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

| Class of substance | Quantities |
|--------------------|----------------|
| Not Applicable | Not Applicable |

Refer Group Standards for further information

Maximum quantities of certain hazardous substances permitted on passenger service vehicles

Subject to Regulation 13.14 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

| Hazard Class | Gas (aggregate water capacity in mL) | Liquid (L) | Solid (kg) | Maximum quantity per package for each classification |
|----------------|--------------------------------------|----------------|----------------|--|
| Not Applicable | Not Applicable | Not Applicable | Not Applicable | Not Applicable |

Tracking Requirements

Not Applicable

National Inventory Status

| National Inventory | Status |
|--|---|
| Australia - AIIIC / Australia Non-Industrial Use | No (ozone) |
| Canada - DSL | No (ozone) |
| Canada - NDSL | No (silica welding fumes; iron oxide fume; manganese fume) |
| China - IECSC | Yes |
| Europe - EINEC / ELINCS / NLP | Yes |
| Japan - ENCS | No (manganese fume; ozone) |
| Korea - KECI | Yes |
| New Zealand - NZIoC | Yes |
| Philippines - PICCS | No (ozone) |
| USA - TSCA | All chemical substances in this product have been designated as TSCA Inventory 'Active' |
| Taiwan - TCSI | Yes |
| Mexico - INSQ | No (silica welding fumes) |
| Vietnam - NCI | Yes |
| Russia - FBEPH | Yes |
| Legend: | Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration. |

SECTION 16 Other information

| | |
|---------------|------------|
| Revision Date | 02/10/2025 |
| Initial Date | 02/10/2025 |

Continued...

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- ▶ PC - TWA: Permissible Concentration-Time Weighted Average
- ▶ PC - STEL: Permissible Concentration-Short Term Exposure Limit
- ▶ IARC: International Agency for Research on Cancer
- ▶ ACGIH: American Conference of Governmental Industrial Hygienists
- ▶ STEL: Short Term Exposure Limit
- ▶ TEEL: Temporary Emergency Exposure Limit,
- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations
- ▶ ES: Exposure Standard
- ▶ OSF: Odour Safety Factor
- ▶ NOAEL: No Observed Adverse Effect Level
- ▶ LOAEL: Lowest Observed Adverse Effect Level
- ▶ TLV: Threshold Limit Value
- ▶ LOD: Limit Of Detection
- ▶ OTV: Odour Threshold Value
- ▶ BCF: BioConcentration Factors
- ▶ BEI: Biological Exposure Index
- ▶ DNEL: Derived No-Effect Level
- ▶ PNEC: Predicted no-effect concentration
- ▶ MARPOL: International Convention for the Prevention of Pollution from Ships
- ▶ IMSBC: International Maritime Solid Bulk Cargoes Code
- ▶ IGC: International Gas Carrier Code
- ▶ IBC: International Bulk Chemical Code

- ▶ AIIC: Australian Inventory of Industrial Chemicals
- ▶ DSL: Domestic Substances List
- ▶ NDSL: Non-Domestic Substances List
- ▶ IECSC: Inventory of Existing Chemical Substance in China
- ▶ EINECS: European INventory of Existing Commercial chemical Substances
- ▶ ELINCS: European List of Notified Chemical Substances
- ▶ NLP: No-Longer Polymers
- ▶ ENCS: Existing and New Chemical Substances Inventory
- ▶ KECI: Korea Existing Chemicals Inventory
- ▶ NZIoC: New Zealand Inventory of Chemicals
- ▶ PICCS: Philippine Inventory of Chemicals and Chemical Substances
- ▶ TSCA: Toxic Substances Control Act
- ▶ TCSI: Taiwan Chemical Substance Inventory
- ▶ INSQ: Inventario Nacional de Sustancias Químicas
- ▶ NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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